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TITLE: CONTOURED SURFACE COVER PLATE FOR IMAGE  
SENSOR ARRAY

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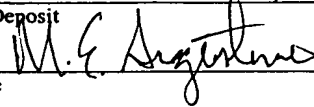
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CONTOURED SURFACE COVER PLATE FOR IMAGE SENSOR ARRAY

Cross-Reference to Related Applications

This application claims benefit of the priority of U.S. Provisional Application Serial Number 60/113,850, filed December 24, 1998 and entitled "Contoured Surface of Image Plane Array Cover Plate."

Background

The present specification generally relates to image sensor arrays, and particularly to a contoured-surface cover plate for such image sensor arrays.

When a sensor array is mounted on an image sensor assembly such as a digital camera system, the sensor array is sealed for protection by bonding a cover plate on the assembly over the sensor array. Often, the cover plate is a flat piece of transparent material, such as glass, plastic or plexiglass, which provides protection only from the environment. The cover plate offers little in terms of optical enhancement.

On the other hand, competition for cheap camera systems is driving demand for high quality optics at a low price. However, such high quality optics are difficult to design and fabricate without the use of multiple lensing elements. Therefore, the use of multiple lensing elements often drives the price up. In addition, the lensing elements, once fabricated, must be mounted

and aligned to the camera system at fairly tight tolerances in positioning, focus, and attitude. This also adds to the overall cost of the camera system.

#### Summary

5       The techniques described herein obviate the above described difficulties by deterministically contouring the optically-flat cover plate. The contouring allows for the use of the cover plate as an additional lensing element. The placement of the contoured cover plate in the optical path of an incident light  
10       converts a singlet lens system into a doublet system, a doublet system into a triplet system, and so on.

      The contouring of the cover plate also allows using the plate as mounting structures for the lensing elements, such as lenses, filters, and polarizers. The mounting structures can  
15       have alignment marks which are used to automatically align and secure the lensing elements. Furthermore, the contouring of the cover plate enhances the ability of the lensing element to correct the aberration of Petzval field curvature. The aberration is the natural tendency for a lens to produce its  
20       image on a curved rather than a flat focal plane. Therefore, the placement of the contoured cover plate close to the image sensor often reduces this aberration.

      A lensing structure may include lensing elements, mounting structures, and alignment marks.

In one aspect, the present specification involves a cover for an image sensor array. The cover includes a plate formed of substantially transparent material and placed adjacent to the image sensor array. The plate has a plurality of surfaces and forms a lensing structure. At least one of the plurality of surfaces is contoured into a lensing surface capable of performing an imaging improvement or enhancement function.

In another aspect, an image sensor camera system for converting optical data into digital image data is described. The camera system includes a lens system, an image sensor array, and sensor electronics.

The lens system carries and focuses the optical data onto the image sensor array. The lens system includes a plurality of lenses and a cover plate. The cover plate is contoured into a lensing structure for imaging improvement and enhancement function.

The image sensor array has a plurality of sensors. The sensors receive the optical data and integrate the data into electrical charge proportional to the amount of optical data collected within a particular period of time. The sensor electronics receive the electrical charge and converts the electrical charge received by the plurality of sensors into digital image data.

The details of one or more embodiments are set forth in the accompanying drawings and the description below. Other embodiments and advantages will become apparent from the following description and drawings, and from the claims.

5                    Brief Description of the Drawings

These and other aspects will be described in reference to the accompanying drawings wherein:

FIG. 1A is an exploded view of a cover plate;

10            FIG. 1B is a side view of the cover plate cut along the plane 1-1 indicated in FIG. 1A;

FIG. 1C is another embodiment of the cover plate contoured into a positive lens with convex protuberance;

FIG. 2A is one embodiment of an existing three-element lens system;

15            FIG. 2B is the lens system of FIG. 2A inserted into the cover plate;

FIG. 3A is a diffraction grating blazed onto the surface of the cover plate;

20            FIG. 3B is a diffraction grating blazed on a concave depression;

FIG. 3C is a diffraction grating blazed on a convex protuberance;

FIG. 4A is an injection molded cover plate having a post and a convex lensing surface;

FIG. 4B is an injection molded cover plate having a post and a concave lensing surface;

5        FIGS. 5A and 5B show top views of the cover plates including mounting structures;

FIGS. 5C through 5H show different embodiments of the mounting structure from the side;

10        FIGS. 6A through 6C show different embodiments of the cover plate having a combination of lensing elements and mounting structures;

FIG. 7A is a cut-away side perspective view of an image sensor camera system; and

15        FIG. 7B is a block diagram of the image sensor camera system.

Like reference numbers and designations in the various drawings indicate like elements.

#### Detailed Description

20        A detailed description of the contoured surface of an image sensor array cover plate is herein provided with respect to the figures.

FIG. 1A shows an exploded view of a cover plate 100 placed in front of an image sensor array 102. The image sensor array

can be an array of active pixel sensors. Each active pixel sensor includes a photoreceptor, e.g., a photodiode or photogate, an in-pixel follower transistor, and an in-pixel selector transistor. The cover plate 100 is contoured to act as an additional lensing element 104. The lensing element 104 operates to enhance the focusing of light onto the image sensor array 102.

FIG. 1B shows a side view of the cover plate 100 cut along the plane 1-1 indicated in FIG. 1A. The cover plate 100 is contoured into a negative lens with concave depression 106 and is placed in front of the image sensor array 102 to focus the light falling onto the sensor array 102.

FIG. 1C shows another embodiment of the cover plate 108 contoured into a positive lens with convex protuberance 110. The cover plate 108 is placed in front of the sensor array 102.

FIG. 2A shows one embodiment of an existing three-element lens system 200. The lens system 200 includes a first convex lens 202, a second plano-concave lens 204, and a third plano-convex lens 206. The lens system 200 also includes a lens mount 208, a threaded retaining ring 210, and a guide tab 212. Light enters the lens system 200 from the direction indicated as 214.

FIG. 2B illustrates the lens system 200 inserted into a cover plate 214. The cover plate 214 can have a mounting structure 218 attached to the front surface 222. In another

embodiment, the cover plate 214 can be a single-piece injection molded structure that includes the mounting structure 218.

The lens system 200 can be inserted into the cover plate 214 by threading it into the mounting structure 218. The threaded retaining ring 210 on the lens mount 208 is guided into a threaded ring 220 on the mounting structure 218 to lock the lens system 200 onto the cover plate 214. In an alternative embodiment, the lens system 200 can be secured onto the cover plate 214 by locking the guide tab 212 on the lens mount 208 onto the cover plate 214 using an alignment mark 216.

Once the three-element lens system 200 is firmly secured to the cover plate 214, the combination effectively forms a four-element lens system comprising the three lenses 202, 204, 206 in the lens system 200 and a contoured surface 226 of the lens 224 formed by the cover plate 214. Furthermore, the contoured lens 224 enhances the ability of the four-element lens system to correct the aberration of Petzval field curvature. The aberration is the natural tendency for a lens to produce its image on a curved rather than a flat focal plane. Therefore, the placement of the contoured cover plate 214 close to the image sensor 102 often reduces this aberration inherent in flat cover plates.

FIG. 3A shows a diffraction grating 302 blazed onto the surface of a cover plate 300. The diffraction grating 302



performs similar imaging improvement function to the refractive lens system in FIG. 2B. Therefore, the cover plate 300 with the diffraction grating 302 formed on its surface acts as a diffractive lensing element 316.

5 In another embodiment, hybridization of refractive and diffractive profiles is formed on a cover plate 304. FIG. 3B shows a diffraction grating 306 blazed on a concave depression 308 formed on the cover plate 304. The concave grating 306 can be manufactured using ruling and holographic techniques. The  
10 concave grating forms a hybrid refractive-diffractive lensing element 318.

In a further embodiment, shown in FIG. 3C, a diffraction grating 312 is formed on a convex surface 314 of a cover plate 310. The convex grating 312 can be manufactured using a similar  
15 technique used for the concave grating 306 shown in FIG. 3B. The convex grating forms a hybrid refractive-diffractive lensing element 320.

FIG. 4A shows an injection-molded cover plate 400 having a post 402 and a convex lensing surface 404. The post 402 and the  
20 lensing surface 404 form a complete lens system and thereby eliminate the need for additional lenses. The post 402 and the lensing surface 404 are formed over the sensor array region 406 to direct the light onto the sensor array 102. The post 402 and the lensing surface 404 form a lensing element 408.

In an alternative embodiment, shown in FIG. 4B, the lensing surface 410 can be contoured as a concave depression forming a lensing element 412.

FIGS. 5A through 5H show several different embodiments of a mounting structure 500, 502. The mounting structure 500, 502 is formed over the sensor array. The mounting structure 500, 502 is configured to allow the lens system to be easily and quickly mounted onto the cover plate 504.

FIG. 5A shows a top view of the cover plate 504 including the mounting structure 500 formed on the top surface 506 of the cover plate 504. In this embodiment, the mounting structure 500 forms a square pattern, which allows a square-shaped lens mount to be mounted securely to the mounting structure 500. FIG. 5B shows a circular-shaped mounting structure 502 formed on the surface 506 of the cover plate 504.

FIGS. 5C through 5H show several different embodiments of the mounting structure 500 from the side. The side views are formed by slicing the cover plate 504 along the line 5-5.

FIG. 5C shows a mounting structure formed with a mesa-like protrusion 508 on the surface 510 of the cover plate 504. The protrusion 508 can be a clear material attached to the front surface of the cover plate 504 or injection molded into a single-piece cover plate 504. The protrusion 508 can have a

threaded retaining ring on the outside wall for easy insertion, focus and removal of the lens system.

FIG. 5D shows a variation of the mounting structure shown in FIG. 5C. The mounting structure in FIG. 5D can be formed with a hollowed-out mesa-like protrusion or a ringed-wall structure attached to the cover plate 504.

FIGS. 5E and 5F show two variations of the ringed mounting structure 512 shown in FIG. 5D. FIG. 5E shows a threaded retaining ring 514 on the outside wall of the ringed structure 512. FIG. 5F shows the threaded retaining ring 514 on the inside wall of the ringed structure 512. The threaded retaining ring 514 is used to mount and securely attach the lens mount to the mounting structure 512.

FIGS. 5G and 5H show a mounting structure formed with a well-like depression 516 in the cover plate 504. The depression 516 can be used to lock the lens mount onto the cover plate 504. FIG. 5H also shows a threaded retaining ring 518 on the side wall of the well-like depression 516 for locking the lens mount.

FIGS. 6A through 6C show different embodiments of the cover plate having a combination of lensing elements and mounting structures.

FIG. 6A shows a cover plate 600 having a lensing element 608 and a mounting structure 604. The lensing element 608 is

formed with a concave lensing surface 602. The mounting structure 604 can have a threaded retaining ring 606 on the inside or outside wall of the mounting structure 604.

FIG. 6B shows another combination of a lensing element 616 and a mounting structure 612. The lensing element 616 is formed with a post 618 and a convex lensing surface 614 at the top of the post 618.

FIG. 6C shows a combination of a ringed mounting structure 622 and a lensing element 620 in the middle. The lensing element 620 is formed with a post 624 and a convex lensing surface 626.

FIG. 7A shows a cut-away side perspective view of an image sensor camera system 700. The camera system can be an active pixel sensor (APS) system or a charge-coupled device (CCD) system. The camera system 700 includes a lens system 708, a cover plate 702, an image sensor array 704, and sensor electronics 706.

The lens system 708 includes a plurality of lenses 714 mounted on a lens mount 710. The lens system 708 may also include other lensing elements, such as a filter or a polarizer 712. The contoured cover plate 702 acts as an additional lensing element.

FIG. 7B shows a block diagram of the image sensor camera system 700. The camera system 700 receives optical image data

716. The optical data 716 are focused by the lens system 708 and the contoured cover plate 702 onto the image sensor array 704. The sensor electronics 706 converts electrical charge falling on the sensor array 704 to digital image data 718.

5           Although only a few embodiments have been described in detail above, those of ordinary skill in the art certainly understand that modifications are possible. For example, a contouring can be done on both surfaces of the cover plate. Also, while the preferred aspect shows only a square and a  
10   circular mounting structures, mounting structures of other shapes are possible, such as a hexagonal- or octogonal-shaped mounting structure. In addition, other alignment marks or lens locking mechanisms can be used on the cover plate to securely attach the lens system to the cover plate. All such  
15   modifications are intended to be encompassed within the following claims, in which: